

### **Annual Workshop** December 2020

**Activity 2.4** Mango freezing – partial trial study

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# Aim & objective

#### **Activity 2.4**

Mango productivity and quality improvements in processed supply chains

#### **Focus**

Fruit productivity and quality improvement through on-farm innovations

#### **Research questions**

- What processing innovations are likely to generate the most significant impacts to reduce losses, increase productivity and quality outputs that will improve returns directly related to smallholder incomes?
- What is the potential to increase farmer incomes from further developing access to processed fruit chains in the domestic market?
- What tools will support sharing of innovations with wider mango farming communities?
- What are the roles and responsibilities of the key local partners to ensure the innovation successes are mainstreamed within the communities in southern Vietnam?

## **Overview**

A comparative study of the freezing process for mangoes:

- 1. whole peeled
- 2. peeled, halved fruit with stone removed

For statistical purposes the procedure was replicated using mangoes from provinces in southern Vietnam

### **Method**

- Mangoes were subjected to freezing
- ► Core temperature reached -18°C as per standard Codex requirement
- Mangoes were thawed & assessed
- Analysis undertaken using JMP 9.02
- ▶ 10 evaluators, 7-point hedonic scale
- Evaluators SIAEP & Long Yuen company staff





Frozen whole peeled mangoes



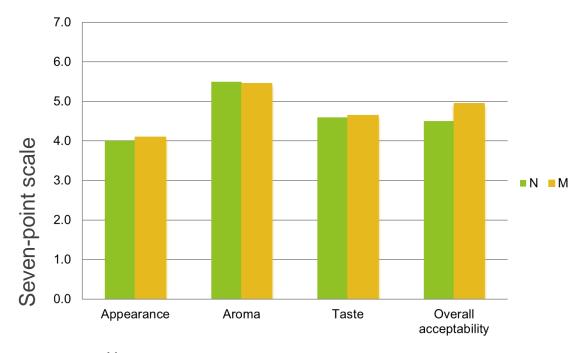


Frozen flesh-cut mangoes

## Results

- Significant differences were observed between responses from company & SIAEP evaluators
- Significant differences were noted between samples selected by the company & the trader
- No significant difference was evident between the treatments

### Comparison of the sensory scores between the two frozen treatments



Notes:

N = peeled

M = peeled & deseeded

# **Outcomes & output**

#### **Outcomes**

Freezing is an acceptable technique for partial processing of mangoes at the height of a season

This type of technique extends the use of fresh mangoes:

- maximising return for effort (RFE) for farmers
- optimising the overall value of a crop
- reducing equipment idling time reducing fixed costs for the processor

### **Output**

The foundation work has been completed

Next stage for further in-depth study to deliver a <u>recommended code of</u> <u>practice</u> for use throughout the industry can be delivered in 2021 as per the project requirements.